

Supplier - DOVER

Mayco Base 1362*Sulfurized Fatty Oil**Dark Color Sulfurized Additives***Typical Properties**

Appearance	Dark Brown Fluid
Specific Gravity@60/60°F	0.996
Density,lb/gal	8.29
Viscosity@100°F(210°F),cSt	625 (53)
Viscosity@100°F(210°F),SUS	2900 (245)
Total Sulfur (Active),%wt	17 (6)
Neutralization Number,meqKOH/g	8
Flash Point C.O.C.,°F(°C)	400 (204)

Product Description

MAYCO BASE 1362 is a sulfurized fatty material, which due to its low viscosity, lends itself to a variety of ferrous application needs.

MAYCO BASE 1362 can also be used in severe operations on difficult to machine ferrous alloys.

Due to the active sulfur present, **MAYCO BASE 1362** is not recommended for the machining of copper, brass, or bronze alloys.

Applications**Suggested Treat Rates, %wt**

Tapping	10 - 20
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Cold Heading (Cutting Side Only)	20 - 30
Tapping	10 - 20
Turning	5 - 10

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