

*Aluminum Alloy Stamping and Drawing Concentrate***Typical Properties**

Appearance	Clear Yellow Liquid
Viscosity@40°C, cSt	40 - 80
Specific Gravity@25°C	0.900 - 1.000
Flash Point C.O.C., °C	> 170
Fat Content, %Wt	> 70
Std Packaging (NW / GW, Kg)	217.0 / 200.0

Product Description

SMARTDRAW SDA4896 is a stamping and drawing concentrate which containing no chlorine, specially designed for machining aluminum alloys .

SMARTDRAW SDA4896 contains special friction modifier, high molecular weight polymeric esters, extreme pressure additives, synthetic ester, with strong lubricity, which can perform good lubricity and maintain high film strength even in high temperature during machining.

SMARTDRAW SDA4896 leaves few residue during operation, can ensure good surface finishing of workpieces.

SMARTDRAW SDA4896 can be used neat or diluted with mineral oil in application.

Print date: 30-08-25

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