

Supplier - SMART OIL  
**GlassGrind GG6767**  
*Synthetic Coolant Concentrates*  
*Synthetic Glass Grinding Fluid*

### Typical Properties

Appearance	Pale Yellow Liquid
Specific Gravity@25°C	1.100 - 1.200
Viscosity@40°C, cSt	< 10
pH Value (5% Water Dilution)	8.0 - 9.5
Refractometer Reading (5% Water Dilution)	2.6 - 3.4
Std Packaging (NW / GW, Kg)	217.0 / 200.0

### Product Description

**GLASSGRIND GG6767** is a fully-synthetic glass grinding coolant. It contains no silicon, diethanolamine, nitrite, phosphate, polychlorinated biphenols, phenol and mineral oil.

**GLASSGRIND GG6767** possesses strong lubricating characteristics which can effectively reduce the friction between glass and the grinding wheels, so surface finishing of the workpieces can be enhanced.

**GLASSGRIND GG6767** can increase machining rate, leaves good glass powder settling; so can also avoid powder being refluxed to the coolant tubings to get them blocked.

#### **Applications**

General Application

#### **Suggested Treat Rates, %wt**

1.5 - 8

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