

Supplier - SMART OIL
Smart Base 1120
Sulfurized Fatty Oil
Dark Color Sulfurized Additives

Typical Properties

Appearance	Dark Brown Liquid
Specific Gravity@25°C	0.950 - 1.000
Viscosity@40°C, cSt	450 - 950
Sulfur Content (Active), %wt	10 - 12 (0)
Acid Value, mgKOH/g	≤ 8
Flash Point C.O.C., °C	> 170
Copper Corrosion+	1B
P _B /P _D , kg++	88 / 250

*10% additive in SN150, 3h, 100

**4 Ball Wear Test; 5% additive in SN150, Servo Motor Speeds reach 1500rpm (PB) and 1760rpm (PD) in 0.03sec.

Product Description

SMART BASE 1120 is a premium inactive sulfurized lard oil additive; suitable for machining different kinds of ferrous and non-ferrous metals.

SMART BASE 1120 will not cause corrosion of brass and bronze under normal machining condition; so suitable for severe operations on non-ferrous metals.

SMART BASE 1120 possesses superior EP and lubricity properties; suitable for waylube, cutting oil and rolling oil formulations.

SMART BASE 1120 can be blended with tackifier such as SmartTac H and Group I ISO 68 and ISO 220 grade base oil to prepare for the heavy-medium way lubricant of the CINCINNATI MILACRON P-47 and heavy way lubricant of the CINCINNATI MILACRON P-47 respectively.

Recommended treat rate is: **SMART BASE 1120** 5%, **SmartTac H** 0.5%, Base Oil 94.5%.

Applications

Threading
 Tapping
 Tapping
 Rolling Oil

Suggested Treat Rates, %wt

10 - 15
 10 - 20
 10 - 20
 3 - 10

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