

Supplier - DOVER

**Paroil 10HV***Med. Chain Chlorinated Paraffin**Chlorinated Additives***Typical Properties**

Appearance	Clear Pale Yellow Fluid
Specific Gravity@25°C	1.120
Density,lb/gal	9.3
Viscosity@100°F(210°F),SUS	134 (40)
Viscosity@77°F	0.6
Flash Point C.O.C., °F	> 350
Chlorine Content,%wt	41
Color, ASTM(G)	< 0.5 (2)

**Product Description**

**PAROIL 10HV** is a medium chain chlorinated compound. It is a nonflammable, non-corrosive, low volatile liquid at room temperature. It contains a stabilizer to maintain product integrity during transport and storage.

**PAROIL 10HV** is used in a wide variety of applications including flame retardants, plasticizers and EP metalworking packages.

**PAROIL 10HV** is typically (but not limited to) used in machining operations.

**PAROIL 10HV** may be stored in an original container or bulk storage tank. Exposure to 0°F for an extended period will cause significant viscosity increases. To reverse this, drums need to be returned to 80-90°F. Recommended storing temperatures range from 80-100°F. Blending should not exceed 130°F. Prolonged exposure to temperatures in excess of 100°F may result in darkening of product and release of corrosive by-products.

**Applications**

Straight Oil Machining  
Straight Oil Drawing / Stamping

**Suggested Treat Rates, %wt**

3 - 10  
5 - 30

Print date: 21-01-26

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