

### Typical Properties

Suggested Treat Rate,%wt	3 - 5
Physical Form	Pastilles
Average Softening Point,°C	85
Average Sulfur Content,%wt	27.4
Stearic Acid,%wt	9 - 11
Compatibility	Synthetic Ester/Vegetable Oil
10%Additive+90%Synthetic Ester P <sub>B</sub> /P <sub>D</sub> <sup>+</sup>	66 / 400
10%Additive+90%Vegetable Oil P <sub>B</sub> /P <sub>D</sub> <sup>+</sup>	71 / 620

+Servo motor speed - PB:1500rpm in 0.03s, PD:1760rpm in0.03s.

### Product Description

**Vultac TB710** is a poly-tert-butylphenoldisulfide-based products, with antioxidant and EP properties. It is designed for formulations in oil-based metal working fluids. The additive can be dissolved in synthetic esters or vegetable oils to make up high performance cutting oils.

**Vultac TB710** can be used together with high molecular polymeric esters or phosphorus containing compounds to attain synergistic effect.

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