Supplier - DOVER

Mayco Base 1362

Sulfurized Fatty Oil

Dark Color Sulfurized Additives

Typical Properties

Specific Gravity@60/60°F 0.996 Density,lb/gal 8.29	id
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Viscosity@100°F(210°F),cSt 625 (53)	
Viscosity@100°F(210°F),SUS 2900 (245)	
Total Sulfur (Active),%wt	
Neutralization Number,meqKOH/g	
Flash Point C.O.C., °F(°C) 400 (204)	

Product Description

MAYCO BASE 1362 is a sulfurized fatty material, which due to its low viscosity, lends itself to a variety of ferrous application needs.

MAYCO BASE 1362 can also be used in severe operations on difficult to machine ferrous alloys.

Due to the active sulfur present, **MAYCO BASE 1362** is not recommended for the machining of copper, brass, or bronze alloys.

<u>Applications</u>	<u>Suggested Treat Rates, %wt</u>
Tapping	10 - 20
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Cold Heading (Cutting Side Only)	20 - 30
Tapping	10 - 20
Turning	5 - 10

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