

Supplier - DOVER

Mayco Base 1351*Sulfurized Fatty Oil**Dark Color Sulfurized Additives***Typical Properties**

| | |
|----------------------------|-------------------|
| Appearance | Dark Brown Fluid. |
| Specific Gravity@60/60°F | 0.970 |
| Density,lb/gal | 8.07 |
| Viscosity@100°F(210°F),SUS | 1775 (175) |
| Viscosity@100°F(210°F),cSt | 375 (35) |
| Total Sulfur(Active),%wt | 10.5 (0) |
| Neutralization,meqKOH/g | ≤ 8 |
| Flash Point C.O.C., °F(°C) | > 400 (> 204) |
| Copper Corrosion+ | 1b |

+10% additive in SN150, 3h, 100

Product Description

MAYCO BASE 1351 is a sulfurized fatty material, which due to its low viscosity lends itself to a variety of ferrous application needs.

MAYCO BASE 1351 can also be used in severe operations on difficult to machine brass and bronzes due to its non-staining characteristic.

MAYCO BASE 1351 can be used in dual-purpose applications and is an additive of choice in the formulation of way lubricants, where the recommended treat is 5% by weight.

| Applications | Suggested Treat Rates, %wt |
|------------------------------------|----------------------------|
| Waylube | 5 |
| Tapping | 10 - 15 |
| Cold Fordging | 25 - 50 |
| Tapping / Automatic Screw Machines | 10 - 20 |
| Turning | 5 - 10 |

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