Supplier - SMART OIL

SmartDraw SD2010

Drawing/Forming Oil Package

Light Color Drawing Oil Packages

Typical Properties

Appearance	Clear Amber Liquid
Specific Gravity@25℃	0.900 - 1.000
Viscosity@40℃, cSt	5000 - 7000
Fat Content, %wt	> 60
Flash Point C.O.C.,℃	> 170

Product Description

SMARTDRAW SD2010 is a chlorine-free compound that can provide excellent boundary lubrication and extreme pressure properties specialized for severe drawing operations. The product is particularly effective for processing the stainless steel.

SMARTDRAW SD2010 contains sulfur and high quality friction modifier with strong adhesion characteristic that offering excellent adherence and extreme pressure properties during deep drawing operations, making workpieces less prone to breaking during processing.

SMARTDRAW SD2010 can be used directly or diluted with hydraulic oil or rapeseed oil in appropriate proportions.

Applications	**Suggested Treat Rates, %wt**
General Application	2 - 12

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