Supplier - SMART OIL
SmartPhos W5880
Water-Based EP Additives
Phosphate Additive

## **Typical Properties**

Appearance Clear Colourless to Pale Yellow Liquid Specific Gravity@25°C 1.150 - 1.300
Viscosity@40°C, cSt 500 - 700
pH Value (5% Water Dilution) 1.0 - 3.0
Phosphorus Content, %wt 4 - 7
Std Packaging (NW / GW, Kg) 240.0 / 230.0

## **Product Description**

**SMARTPHOS W5880** is a water soluble phosphate ester, which provides excellent anti-wear and EP properties to the finished coolant. It can effectively improve the product finishing for both ferrous and non-ferrous alloys.

As **SMARTPHOS W5880** is incorporated with low foam emulsifier, it will not produce much foam when blended in formulations.

**SMARTPHOS W5880** is a good at replacing traditional chlorinated paraffin in water-based formulations. Due to its colorless characteristic, it can easily be blended with other components to make up the colorless finished coolant with strong anti-wear characteristic.

**SMARTPHOS W5880** can also be used as a tankside additive for enhanced performance in product finishing, especially for the aluminum alloys.

**SMARTPHOS W5880** can be used for light-duty drawing operations which require oil-free and residual film easily removed.

<u>Applications</u>	Suggested Treat Rates, %wt
Soluble Oils / Semi-synthetics /	3 - 8
Synthetics	
Tankside	0.5 - 1
Light Duty Drawing	10 - 25

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