Supplier - DOVER

Doverlube SP-44

Chlorine Replacement Additives Sulphur-Phosphorus Additive

Typical Properties

Appearance	Clear Light Yellow Fluid
Color(ASTM D-1500)	< 1.0
Sulphur Content,%wt	4.4
Phosphorus Content,%wt	4.3
Copper Strip Test(ASTM D-130)	1b
Specific Gravity@77°F(25°C)	1.010
Viscosity@100°F,SUS	17000
Viscosity@210°F,SUS	320
Acid Value,mgKOH/g	< 5
Flash Point C.O.C.,°F	226
4-Ball Wear Test ⁺ ,mm	0.41
4-Ball EP Weld Test ⁺ ,Weld Load,kg	126
Std Packaging (NW / GW, Kg)	219.0 / 202.0

Product Description

DOVERLUBE SP-44 is a light colored, low odor sulphur-phosphorus additive that is free of animal fats and oils.

DOVERLUBE SP-44 has shown excellent stability in various naphthenic oils as well as Group I, II and III paraffinic oils; also in PAOs and esters.

DOVERLUBE SP-44 has FDA-approval for use in lubricants with incidental food contact.

DOVERLUBE SP-44 can be used as an alternative to chlorinated additives, sulphurised fatty additives, and ZDDP.

<u>Applications</u>	<u>Suggested Treat Rates, %wt</u>
Grinding (Surface, Centerless)	2 - 4
General Machining	3 - 5
Gear Oils	0.5 - 2

Print date: 04-05-24