Supplier - SMART OIL SmartLub 9212 Fatty Ester Package

Typical Properties

Appearance Spacific Gravity@25°C Viscosity@40°C, cSt Acid Value, mgKOH/g Flash Point C.O.C., °C Std Packaging (NW / GW, Kg)

60 - 90 > 160 186.0 / 203.0

Amber Liquid

0.900 - 1.000

< 50

Product Description

SMARTLUB 9212 is a low viscosity vegetable-based fatty ester which exhibits better thermal stability and superiority than conventional animal fats due to the presence of special dispersing agent and lubricating additives.

SMARTLUB 9212 provides good lubricity and anti-wear characteristics to improve the performance and surface finishing of the workpieces.

SMARTLUB 9212 exhibits enhanced machining characteristics, especially in aluminum applications. Moreover it is recommended for use in grinding, tapping and water-based formulations.

Applications	<u>Suggested Treat Rates, %wt</u>
Grinding Oil	3 - 8
Tapping	3 - 10
Semi-Synthetic / Synthetic	10 - 15

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