

Supplier - DOVER

Base 18SE

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*Sulfurized Fatty Oil***Typical Properties**

Appearance	Dark Brown Fluid
Specific Gravity@25°C	1.010
Density@77°F,lb/gal	8.2
Viscosity@40°C(100°C),cSt	40 (9)
Viscosity@100°F (210°F), SUS	204 (55)
Total Sulfur (Active),%wt	16 (5 - 7.5)
Acid Value,mgKOH/g	5
Flash Point C.O.C.,°F(°C)	> 350 (> 177)
Pour Point,°F(°C)	65 (18)
Copper Corrosion+	4b
Std Packaging (NW / GW, Kg)	195.0 / 212.0

Product Description

BASE 18SE is a sulfurized product designed specifically for use in soluble oils.

BASE 18SE is also possible to use this product in metalworking oils which require low viscosity. Solubility will vary with each source of base oil.

BASE 18SE is a sulfurized ester with excellent wetting ability. Sludge, gumming and varnishing are reduced when using this product.

Applications**Suggested Treat Rates, %wt**

Cutting	5 - 10
Treading / Tapping	10 - 20
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Cold Fordging (Cut Side)	20 - 30

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